

5/15

DART AEROSPACE LTD	Work Order:	22853
Description: Basket Rib 04.05.06 <i>RF</i> 04.05.06 <i>RF</i>	Part Number:	D3166-1
Dwg: D3166 Rev. A1	Qty:	40

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	<i>KD</i>	05/03/28	40
2	LB	Cut 3/4" x 3/4" square tubing 60.00" long. Material: 304/316 SS tube 0.003" wall Batch <i>B12213</i> <i>O.A.S."</i>	<i>DP</i>	05/4/5	40
3	LB	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB. and Folio FT004	<i>DP</i>	05/4/11	40
4	QC6	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)	<i>AA</i>	05/4/15	40
5	LB	Identify and Stock LB Cell	<i>AA</i>	05/04/15	40
6	AC	Cost / part <i>12.97</i>	<i>SAC</i>	05-05-19	40
7	DC	Close W/O <i>15,15</i> Inspect Level 21	<i>RF</i>	05.04.20	40

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ <i>RF</i>	<i>RF</i>

RELEASED
02/08/27 *RF*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: _____

Date: _____

NOTE: Date & initial all entries

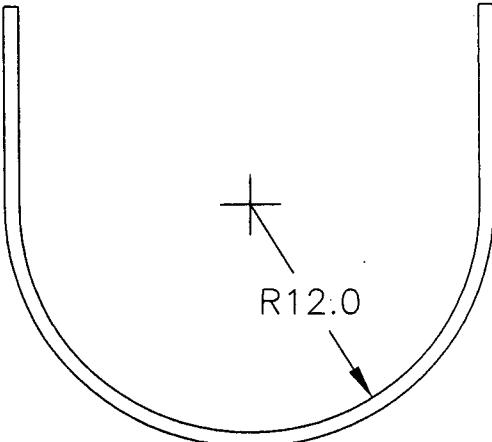
QA: N/C Closed: _____

Date: _____



DESIGN <i>#</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO.	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A	02.07.10	NEW ISSUE	
A1	02.07.10 04.04.08	38+/-1 was 36.0	

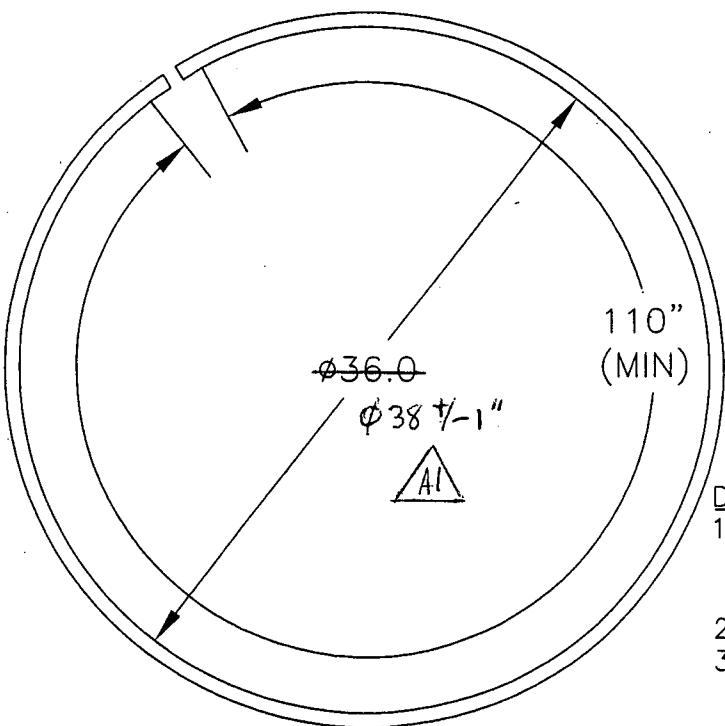
RELEASED
02.08.06



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



SHOP COPY

RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 22853

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 24, 2005
08:41 am

Work Order No	:	0022853	Department Code:		
Project Name	:	D3166-1	Burden Flags	:	NNNNNNN
Project For	:	WK515	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D3166-1	Invoice Number	:	
Description	:	Basket Hoop	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	40			
Amount Done	:	0	Order Entry No	:	
Start Date	:	03-24-05	OE Value	:	0.00
Est Finish Date	:	04-15-05			
Act Finish Date	:		Est Mark Up	:	0.000%
Drawings Reqd	:	No	Actual Mark Up	:	0.000%
Ok for Approval	:				
Approval Rec'd	:				\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	0.00
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	0.00
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	0.00
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	0.00
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	0.00
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	0.00
Misc.	:	0.00	0.00	0.00	0.00
Burden	:	0.00	0.00	0.00	
Total Cost	:	0.00	0.00	0.00	
Mark up	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual	
Labour Hrs/Amount Done	:	0.00	0.00
Profits/ (Loss)	:	0.00	0.00